

RER1909 for PCN10457 ASE Kaohsiung (Taiwan) additional source for WLCSP 12"

Reliability Evaluation Plan

April 03rd, 2019

MDG MCD Quality & Reliability Department



RER1909 ASE Kaohsiung (Taiwan) additional source for WLCSP12 - Package Test Vehicles & Strategy

Test vehicles are selected by Change Review Board based on key parameters such as die size and volumes allowing to qualify the entire product family in WLCSP12.

Similarity strategy will be applied to cover all combinations of Diffusion Plant, Diffusion Process and WLCSP packages listed below:

- TSMC90 6M1T / CMOS M10 Crolles / CMOSF9S Crolles diffusion process
- WLCSP on the same assembly line and using same materials

Package line	Assembly Line	Package	Device (Partial RawLine Code)	Diffusion Plants & Process	Number of Reliability Lots
WLCSP WLCSP12		72L	3F*415	TSMC90 6M1T	1
	WLCSP12	46L	87*435	TSMC90 6M1T	1
		64L	BC*435	TSMC90 6M1T	1
		90L	RI*413	CMOSM10 Crolles	1
		49L	51*447	CMOSF9S Crolles	1



RER1909 ASE Kaohsiung (Taiwan) additional source for WLCSP12 - Package Reliability Trials

Reliability Trial & Standard		Test Conditions	Pass Criteria	Units per Lot	Lot qty
PC	Pre Conditioning: Moisture Sensitivity Jedec Level 1 J-STD-020/ JESD22-A113	Bake (125°C / 24h) Soak (85°C / 85% RH / 168h) for level 1 Convection reflow: 3 passes with Jedec level 1	3 Passes MSL1	308	1 per device
UHAST (*)	Unbiased Highly Accelerated Temperature & Humidity Stress JESD22-A118	130°C, 85%RH, 2 Atm	96h	77	1 per device
TC (*)	Thermal Cycling JESD22-A104	-65°C +150°C	500Cy	77	1 per device
THB (*)	Temperature Humidity Bias JESD22-A101	85°C, 85% RH, bias	1000h	77	1 per device
HTSL (*)	High Temperature Storage Life JESD22-A103	150°C - no bias	1000h	77	1 per device
Construction Analysis	JESD22-B102 JESD22-B100/B108	Including Solderability & Physical Dimensions	No concern	50	1 per device
ESD CDM	ESD Charge Device Model ANSI/ESD STM5.3.1 Or JESD22-C101 Or JEDEC JS-002	Aligned with device datasheet	250V to 500V	3	1 per device



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PRODUCT/PROCESS †ed CHANGE NOTIFICATION PCN 10457 – Additional information

ASE Kaohsiung (Taiwan) additional source for WLCSP12" listed products

MDG - Microcontrollers Division (MCD)

What are the changes?

Changes described in the below table:

	Current back-end source			Added back-end site
Assembly site	Stats ChipPAC	Amkor Taiwan T3	ASE Kaohsiung	ASE Kaohsiung
Assembly site	Singapore WLCSP 8"	WLCSP12"	Taiwan WLCSP8"	Taiwan WLCSP12"
Solder ball	SACN125	SAC405 SACN125	SAC405	SAC405
Passivation	PI	PBO	PI	Low Temp PI
Redistribution	Standard Copper	Standard Copper	Thick Copper	Thick Copper
layer thickness	RDL	RDL	RDL	RDL
Enhanced traceability in marking	No		Yes - 2 digits ⁽¹⁾	Yes - 2 digits ⁽¹⁾

(1) added only for package those X,Y are beyond 3.8mm x 3.8mm

How can the change be seen?

The standard marking is

e1
PP_LLLWX COO TF YWW

PP code indicates the Assembly traceability plant code.

WX code indicates the Diffusion traceability plant code.



The marking is changing as follows:

Existing		Additional		
PP	Fab	PP	Fab	
code		code		
A3	Amkor Taiwan T3			
8N	Stats ChipPAC SCS (Singapore)	AA	ASE Kaohsiung Taiwan WLCSP12"	
AA	ASE Kaohsiung Taiwan WLCSP8"			

In case parts **PP** code is AA then check **WX** code

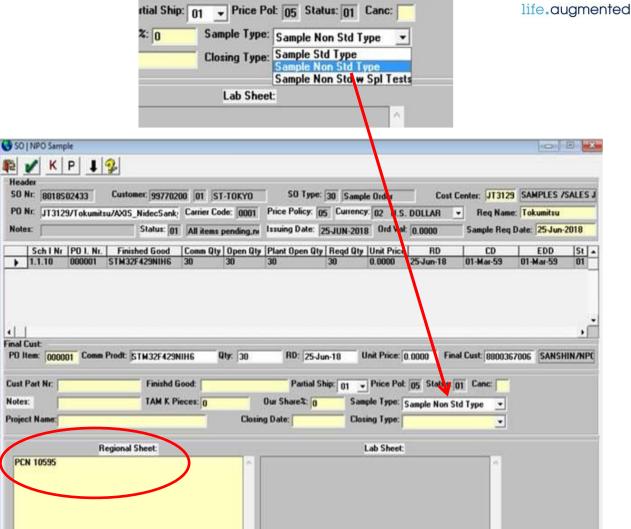
Existing		Additional		
WX	Fab	WX	Fab	
code		code		
VG	ASE Kaohsiung Taiwan WLCSP8"	VQ or 9R	ASE Kaohsiung Taiwan WLCSP12"	

How to order samples?

For all samples request linked to this PCN, please:

- place a <u>Non-standard</u> sample order (choose Sample Non Std Type from pull down menu)
- insert the PCN number "PCN 10457" into the NPO Electronic Sheet/Regional Sheet
- request sample(s) through Notice tool, indicating a single Commercial Product for each request





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